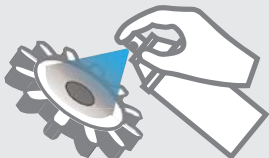


VISIBLE LPI PROCESS GUIDE

1. Prepare

Cleaner
Spotcheck SKC-S

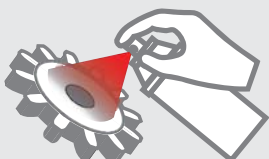
Clean the part or test area with SKC-S



2. Penetrant

Penetrant
Spotcheck SKL-SP2
Spotcheck SKL-WP2

1. Apply the penetrant to the part or test area

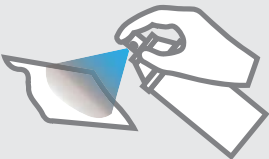


2. Allow the penetrant to dwell on the part or test area for 10 – 30 minutes



3. Remove Excess Penetrant

1. Spray SKC-S cleaner onto a clean, dry lint-free cloth
DO NOT apply cleaner directly onto the part or test area



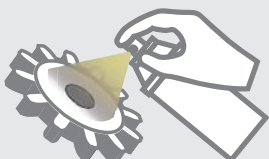
2. Use the cloth to remove excess surface penetrant with minimal wiping



4. Developer

Developer
Spotcheck SKD-S2

1. Apply the developer to the part or test area



2. Allow the developer to dwell on the part or test area for 10 – 60 minutes



5. Inspect

Inspect the part or test area for indications in a well lit environment

